

# Work Order ID 103780


June-26-13

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Item ID: \_\_\_\_\_ Revision ID: \_\_\_\_\_  
Item Name: \_\_\_\_\_  
Draw Nbr: \_\_\_\_\_ Start Date: 6/26/13 9:09: \_\_\_\_\_ Start Qty: 1.0000  
Revision Nbr: \_\_\_\_\_ Required Date: 6/26/13 9:10: \_\_\_\_\_ Req'd Qty: 1.0000  
Reference: ECN13-564 Cust Item ID: \_\_\_\_\_ Customer ID: \_\_\_\_\_  
Description: IIN D206-540 REV,K, MDL-206 REV.B Sales Order: \_\_\_\_\_  
UPDATE PAPERWORK FOR KITS IN STOCK

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence	Work Center	Operation	Hours		Tool ID	Tool #	Plan	Accept	Reject	Reject	Insp.
			Set Up	Run							

 13-6-28

ME  
13-7-02

QC 21-13/7/2 



# List Lots

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Criteria : Item ID: d206-540-013 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-540-013 Heli-Utility-Basket	Main Warehouse BSKT	86289	10/19/12	1.0000	QC21	CHG006	

Total: 1.0000

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# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: \_\_\_\_\_ Job No.: ENG4110MAY ADR Yes/No: Y ADR Date: 13.04.14  
 Product No.: D206-540-011/-013 Created By: SFM Approved By: *[Signature]* ECN #: 13- 564  
 Product Name: D2852 Checked By: *[Signature]*

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS	
Production Manager / Coord.	Y	LL/MF		QC Coordinator	Y	ED	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD/JLM		Customer Technical Support	Y	MB/DS	
Production Engineering Coord.	N	DL		Marketing	Y	HM	
Customer Order Processing	N	RM/CA		SALES SUPPORT MANAGER	Y	NM	

Reason for Change: TO SATISFY NCR12-1985

Documents Affected: RELEASE INSTALLATION INSTRUCTION D206-540 REV. K, MDL-206-540 REV. B

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	SFM	MDL-206-540 REV. B	13.06.24 GFM
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.06.25
11	Update Product Specification Files	Y	KJ		13.06.25
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	SEE BELOW	13.06.25
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24	Manufacturing Licensing Agreement Update	N			

Description / Action:  
 ADDS QTY(2) D2852 TO D206-540-011/-013 KITS  
 UPDATE ALL D206-540-011/-013 KITS IN STOCK & W/O'S AND ROUTES/BOMS.

*103780*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_